

High Resolution CdTe detectors and Applications to Gamma-ray Imaging

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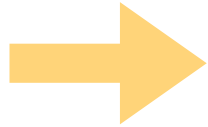
**Acknowledgement
ACRORAD
MHI
IDEAS
Nagoya U.
Gunma U.
JAEA**



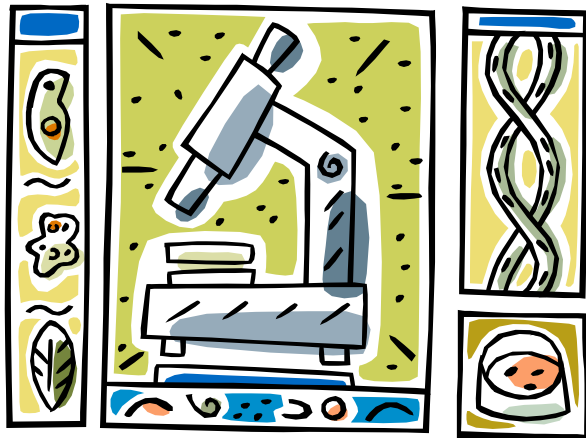
1. Introduction



Need Good Detectors



Good Energy Resolution similar to Ge (0.2% @ 662 keV)
High Efficiency, above 10 keV upto 1 MeV
Position resolution a few hundred micron
A detector which can be operated at "room temperature"



Situation is same in the fields of
Astronomical Observation
(gamma-ray astronomy)
Medical Application
Homeland Security
Monitoring (Radioisotopes)

2. CdTe (CdZnTe) Semiconductor in Space

2002



Nuclear Astrophysics INTEGRAL (ESA)

- 16,384 **CdTe** detectors in the IBIS instrument
- total area 2620 cm²

coded mask

Study of γ -ray Bursts: Swift (NASA)

- 32,768 **CdZnTe** detectors in the BAT instrument
- total area 5240 cm²

2003



X-ray Observatory

ASTRO-H (JAXA)

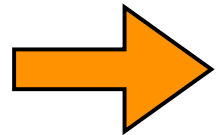
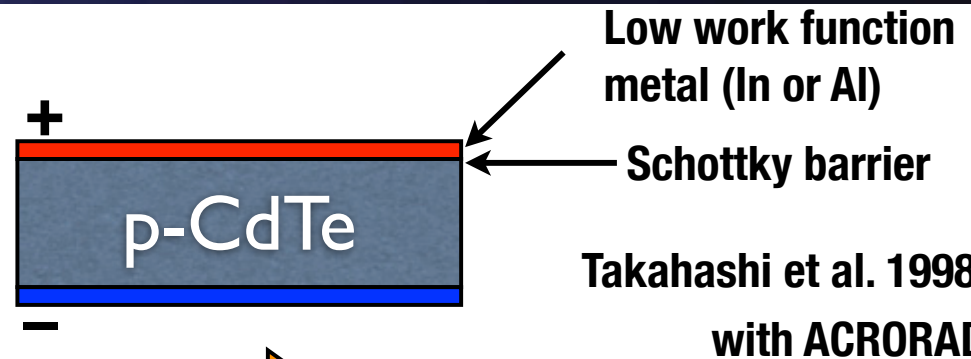
CdTe pad/strip detectors
total area 3457 cm²
readout channels 31,232

2014

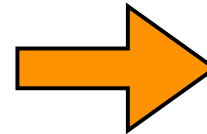


3. Schottky CdTe diode

- 1. Thin device (0.5 – 2.0 mm)
- 2. Schottky diode
- 3. Guard ring

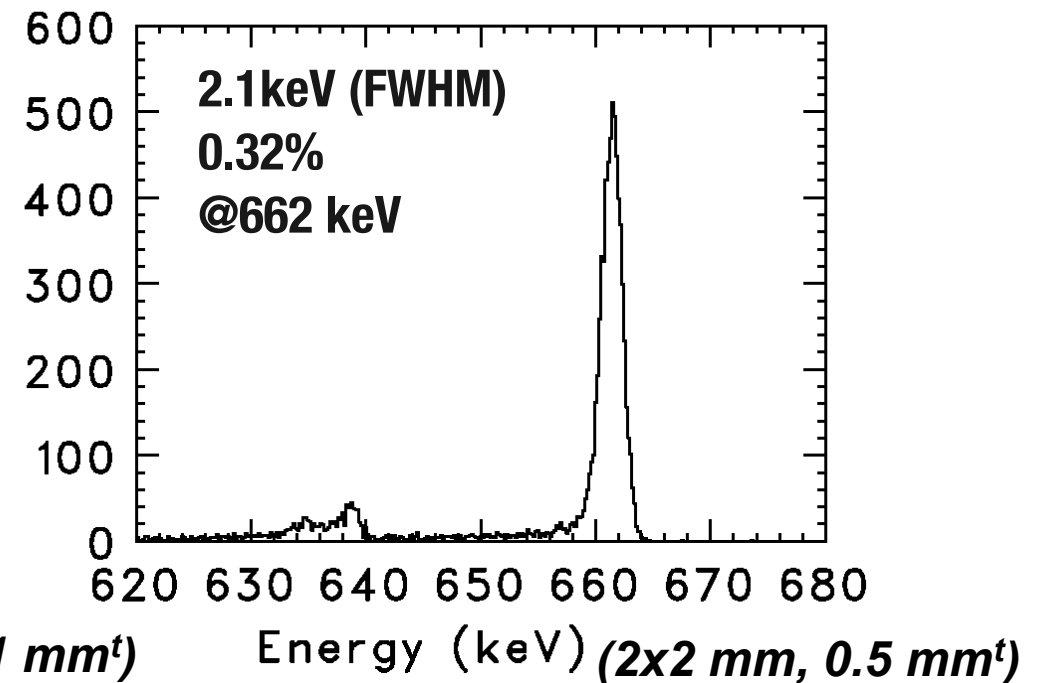
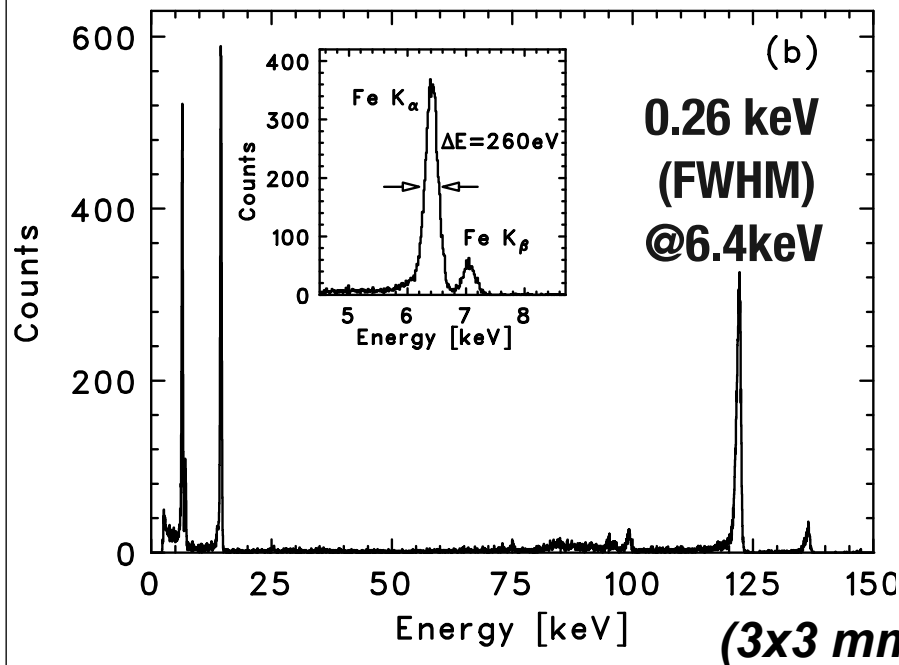


- Extremely low leakage current
- High bias voltage



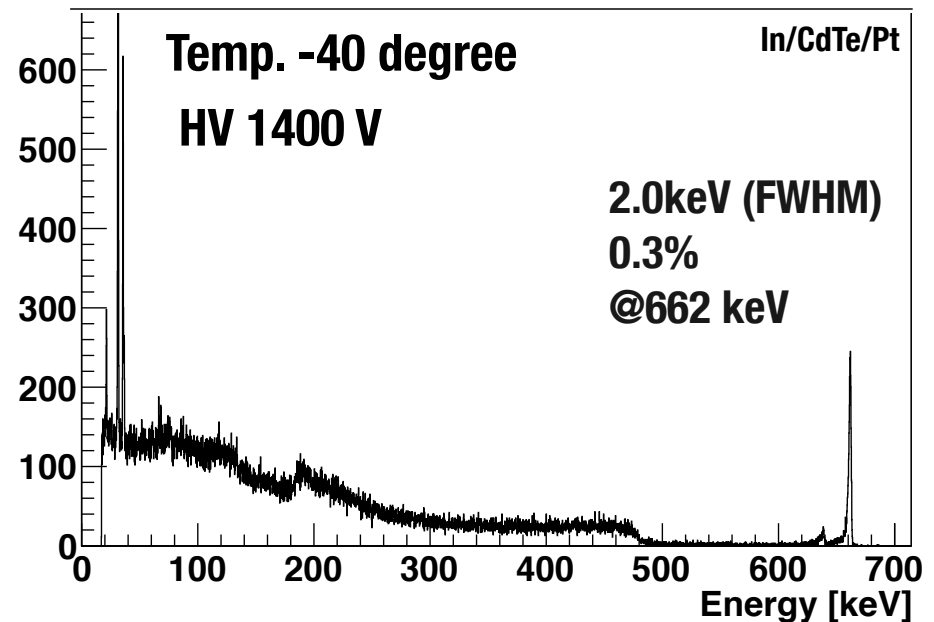
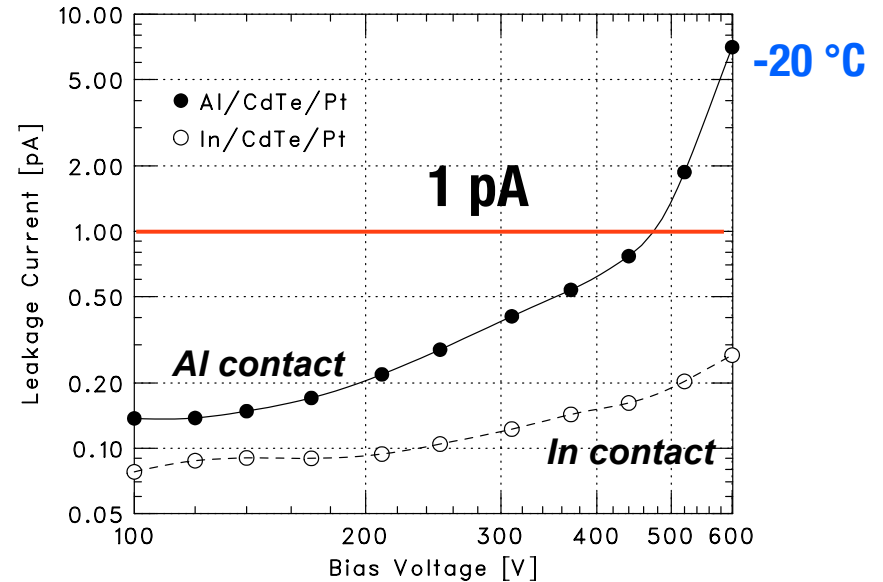
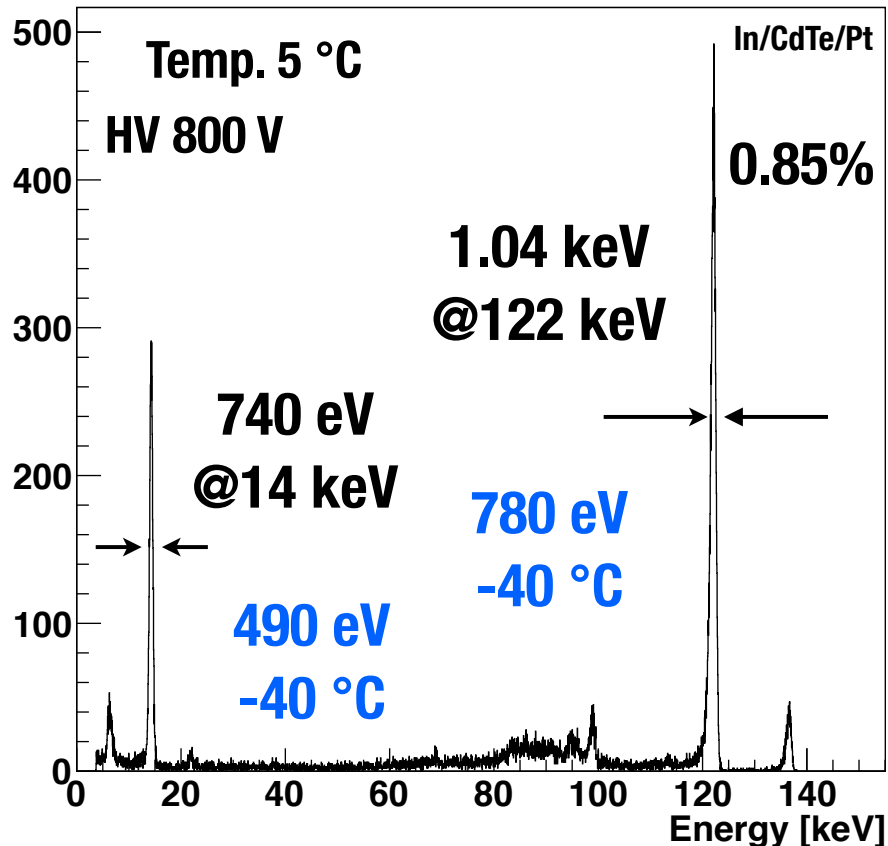
Full charge collection
(NO TAIL)

Best spectra we presented 10 years ago.



4. Even better performance - the recent production

Typical Spectra we can obtain, today
(2 x 2 mm, 0,5 mm)



CdTe manufactured by ACRORAD, 2011

5. Application to Large Area Pixel Detectors



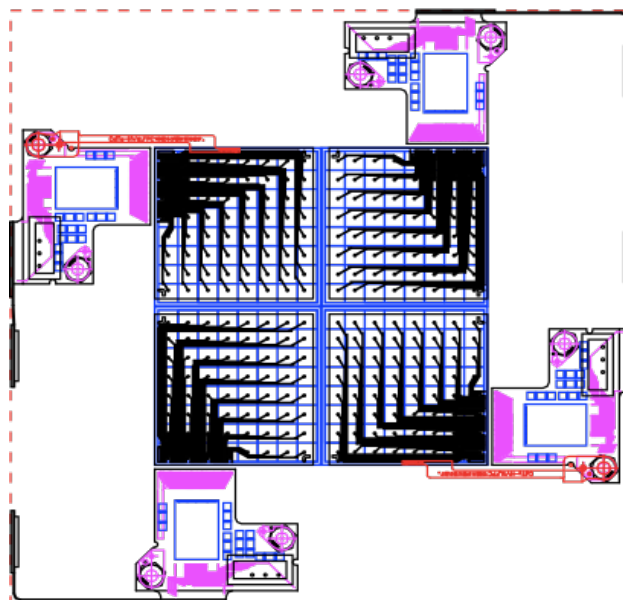
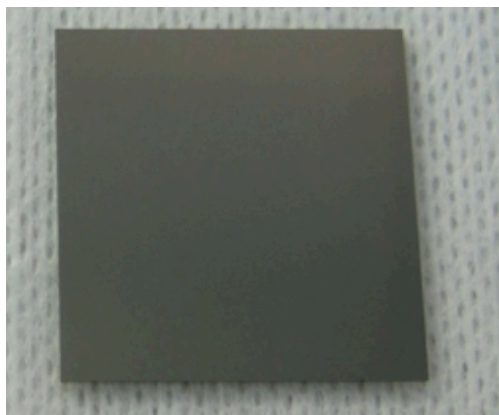
In/CdTe/Pt Diode

2.56 x 2.56 cm, 0.75 mm^t

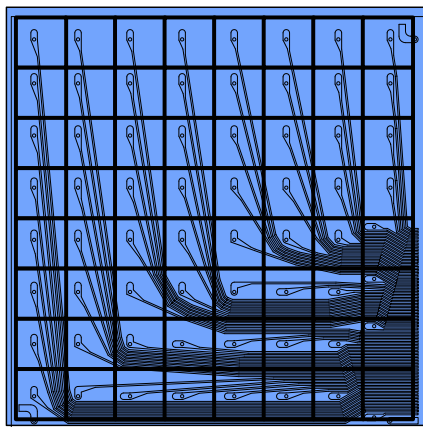
64 pixels (8x8)

pixel size 3.2mm x 3.2 mm

Read out by a 1-dim ASIC

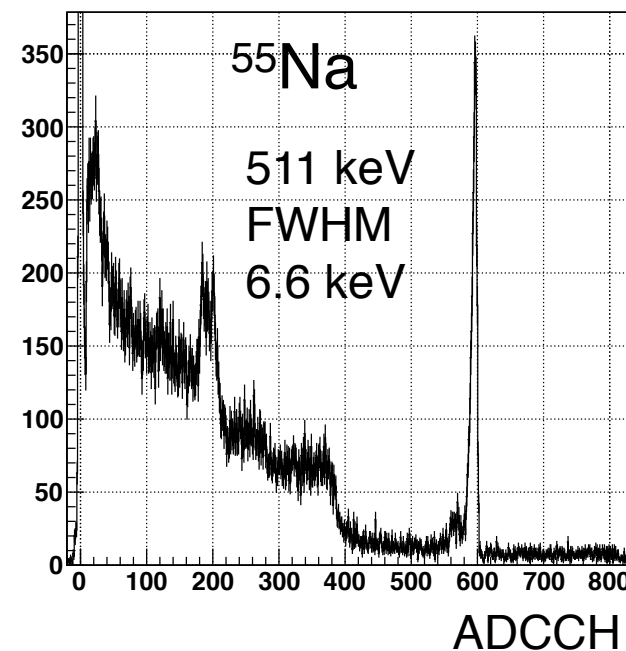


5.12 x 5.12 cm detector array

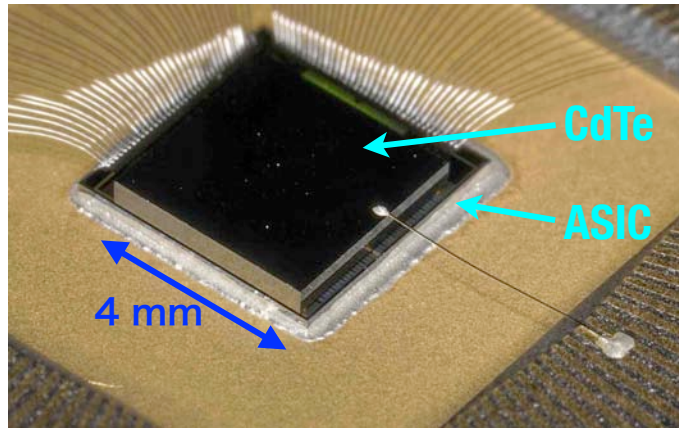


Energy Resolution (FWHM)

$$\sqrt{(1.5-2)^2 + (E \text{ (keV)} * 0.0125)^2}$$



6. Application to Fine pitch pixel detector



A hybrid
CdTe/ASIC
270 μm pixels
144 ch

Good performance
both for imaging & spectroscopy
in self-trigger mode

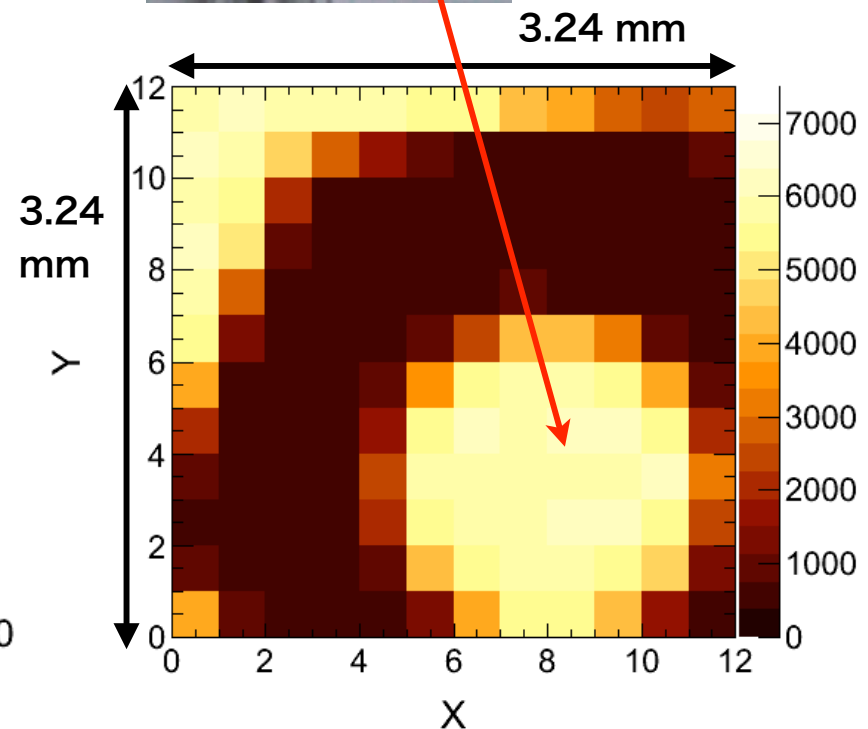
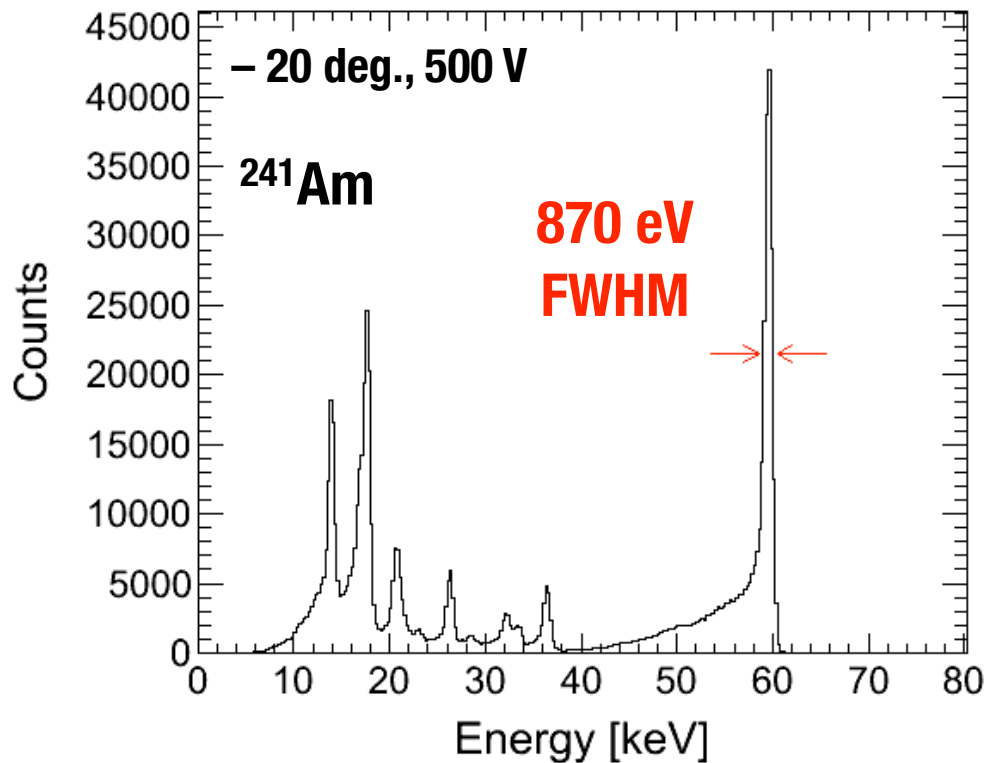
Sato et al. 2010
IEEE TNS



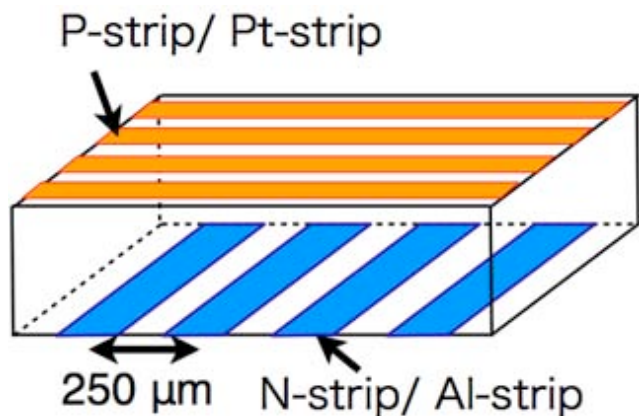
Nut
 Φ 2 mm

59.5 keV
shadow image

Composite spectrum of the 144 ch (single hit)



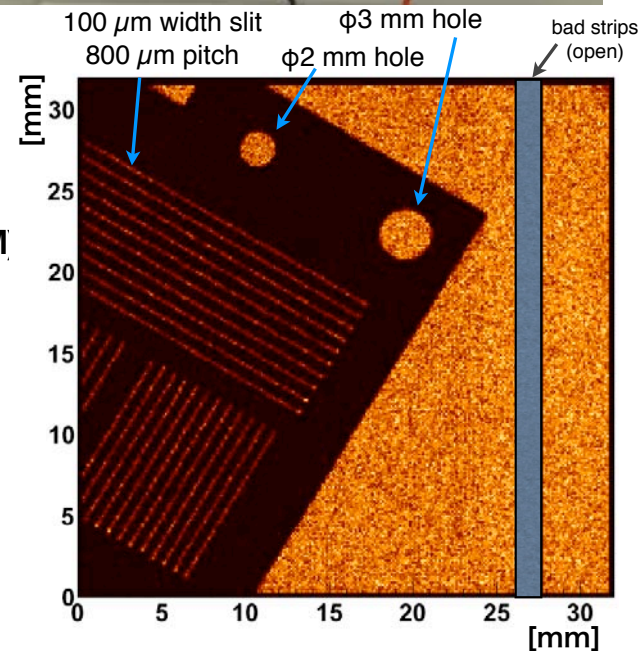
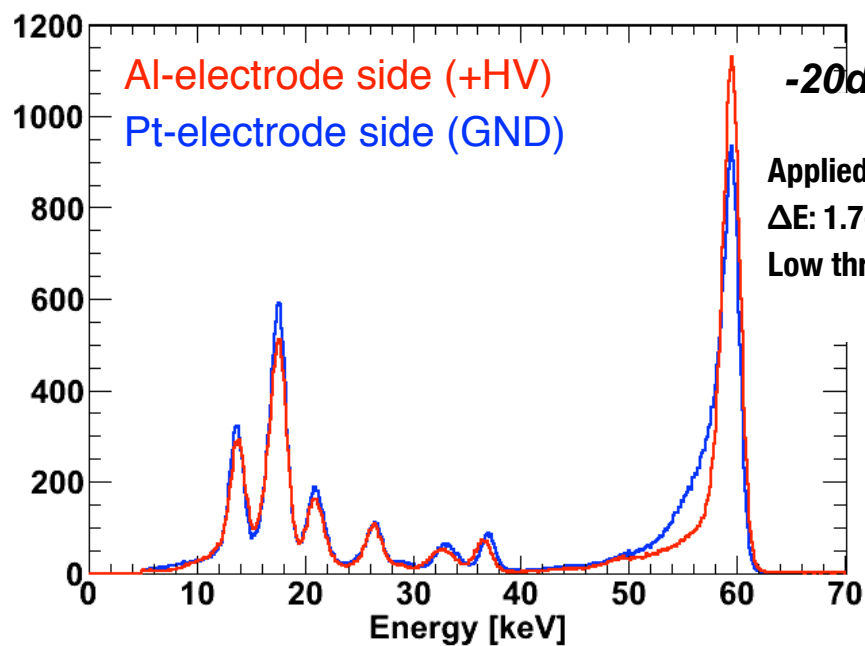
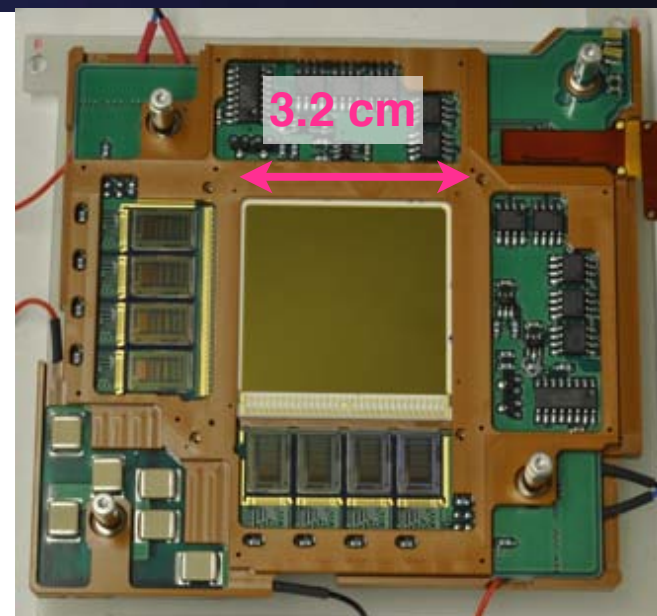
7. CdTe double side strip (3.2cm x 3.2 cm)



250 micron pitch strips for both side

Al-strip (+)
(Schottky barrier)

$2 \times 128 = 256$ channels
($\ll 128 \times 128 = 16,384$)

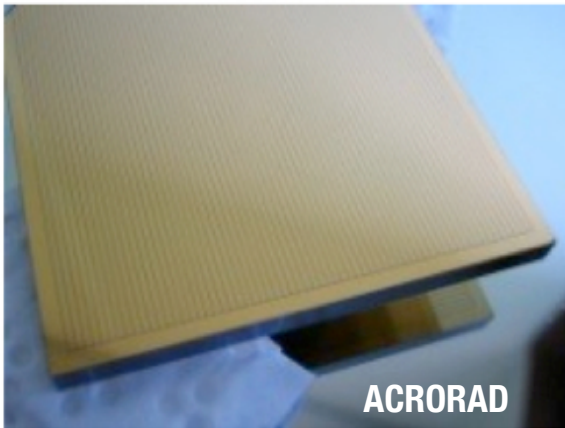


Watanabe et al., 2011

8. Now, we have a full set of technologies

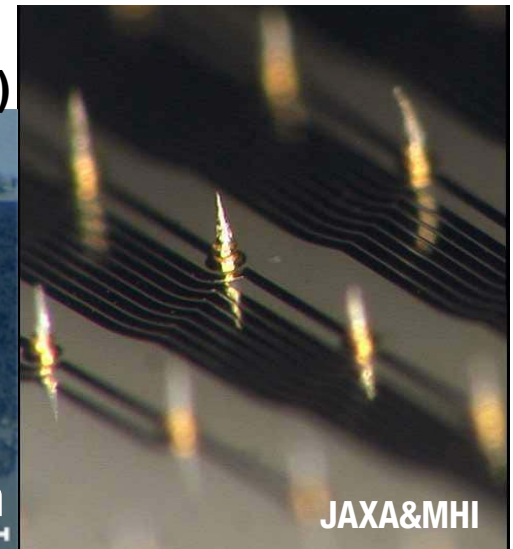
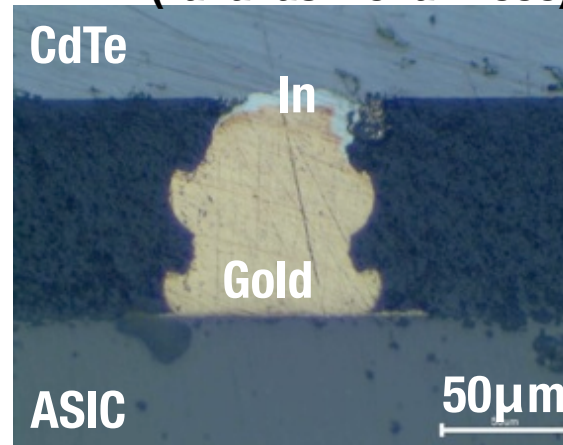
Good Material

Single Crystal CdTe(CI) (1,1,1)

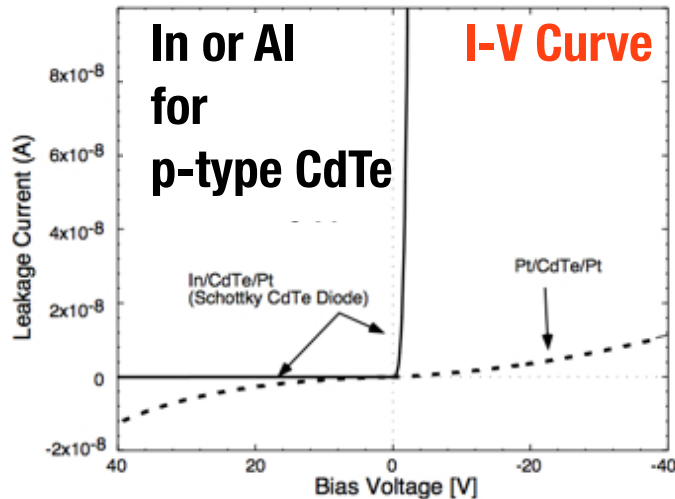


Hybridization

In/Gold Stud Bump
(Takahashi et al. 2000)

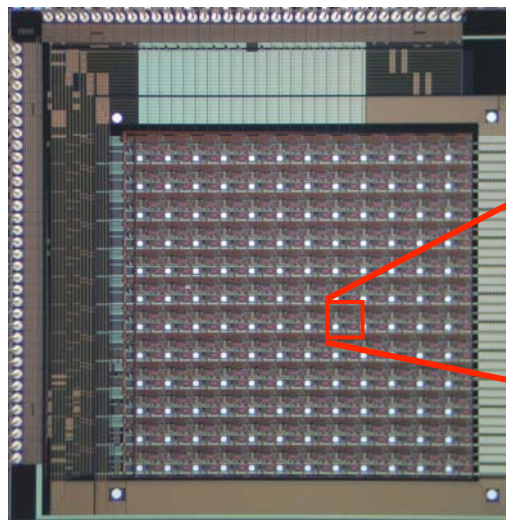


Blocking Electrode



Takahashi et al. (2000) with ACRORAD

ASICs (1 dim & 2 dim)



TSMC 0.35 µm process

Digital circuit

Pad for bump bonding
60 µm

270 µm

Analog circuit

Sato et al. (2011)

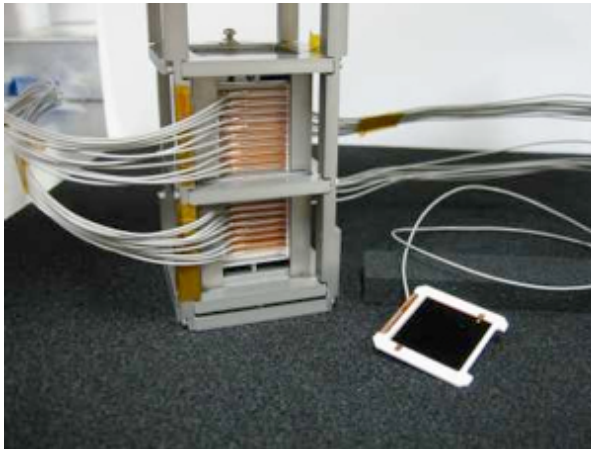
9. Efficiencies?

A Solution : Stack

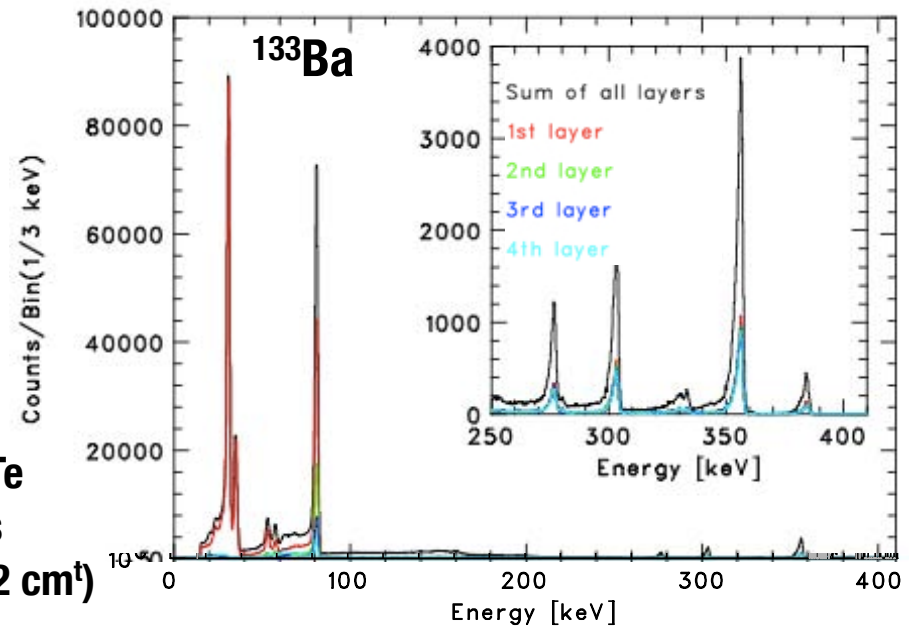
Easy. If we have corresponding technologies.

In 2000

only with Planar detectors

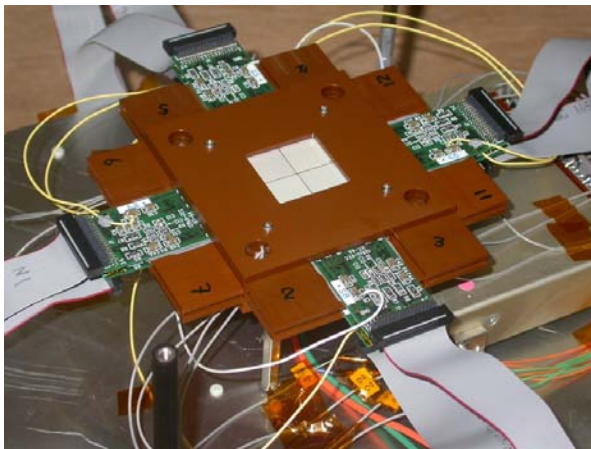


40 CdTe Layers
(total 2 cm^t)

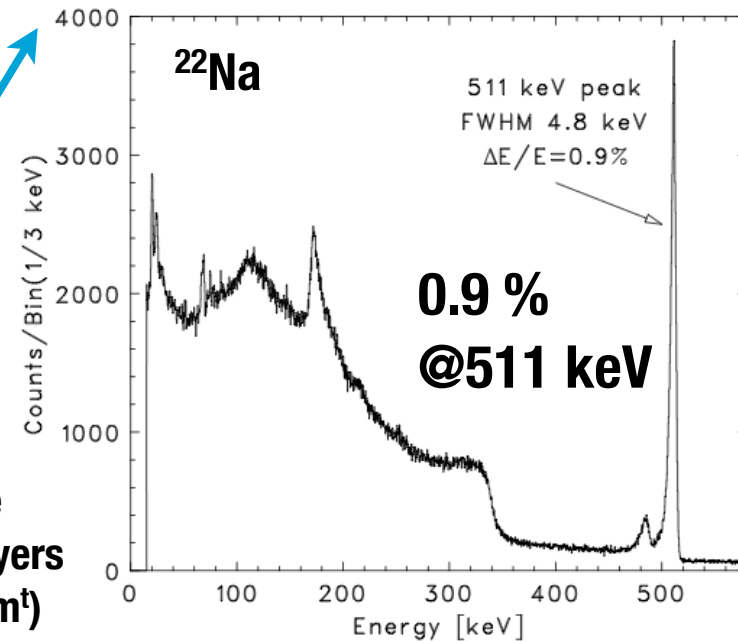


In 2007

with Imaging Capability

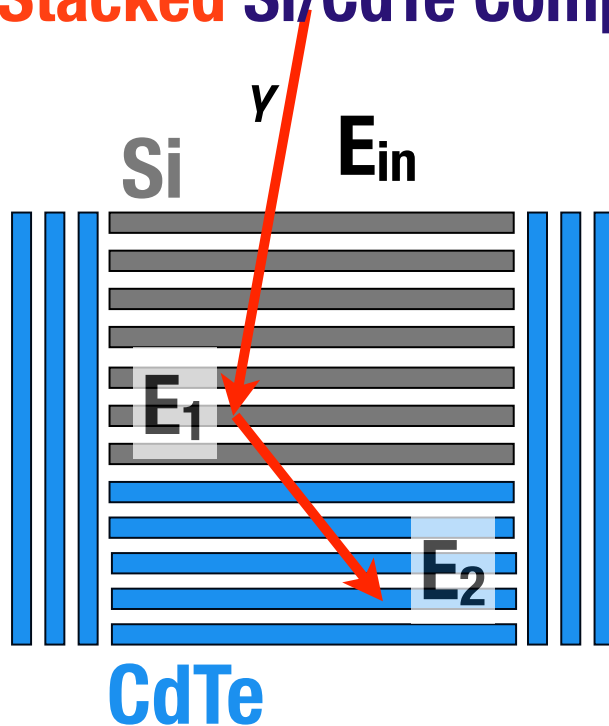


Four CdTe Image Layers
(total 2mm^t)



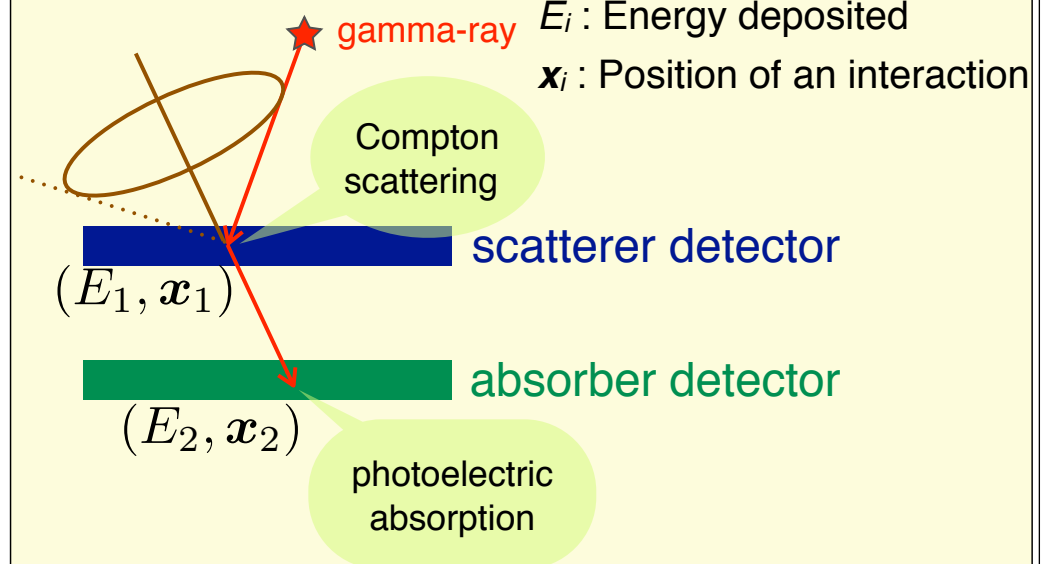
10. The next-generation gamma-ray Imager

Stacked Si/CdTe Compton Camera



2001, 2002
Takahashi et al.
2005
Watanabe et al.
2008, 2011
Takeda et al.

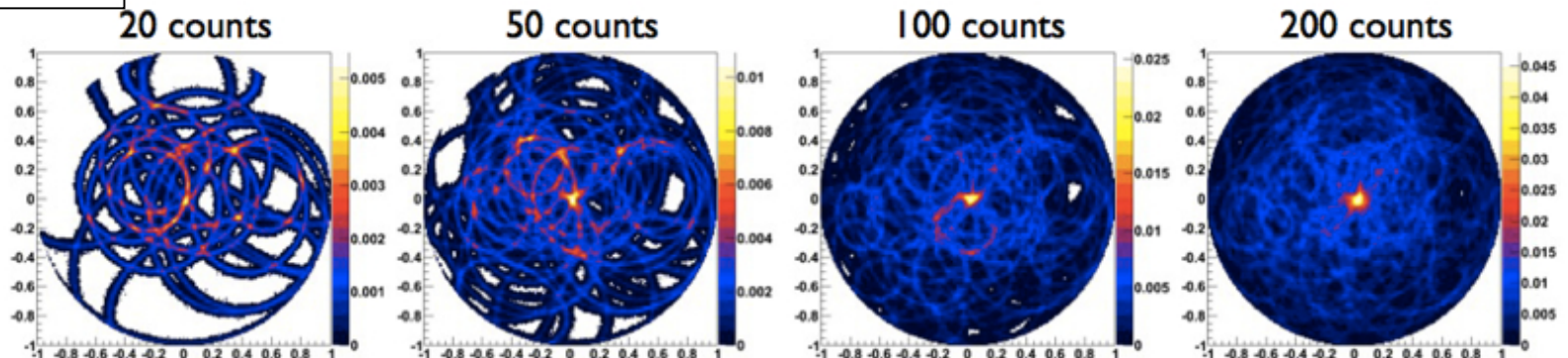
Compton Camera



$$E = E_1 + E_2, \quad \cos \theta = 1 - m_e c^2 \left(\frac{1}{E_2} - \frac{1}{E_1 + E_2} \right)$$

Imaging ^{137}Cs

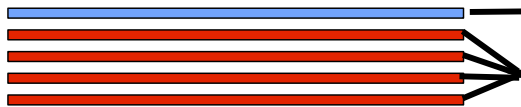
By a simple back projection method



11. Si/CdTe Compton Camera - Spectrum -

Semiconductor is best suited for Compton Camera :High Energy/Position Resolution

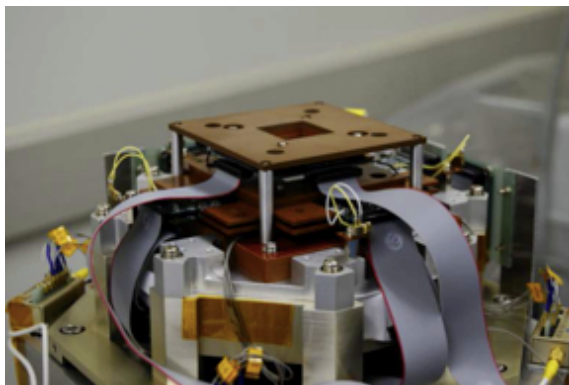
1st Prototype



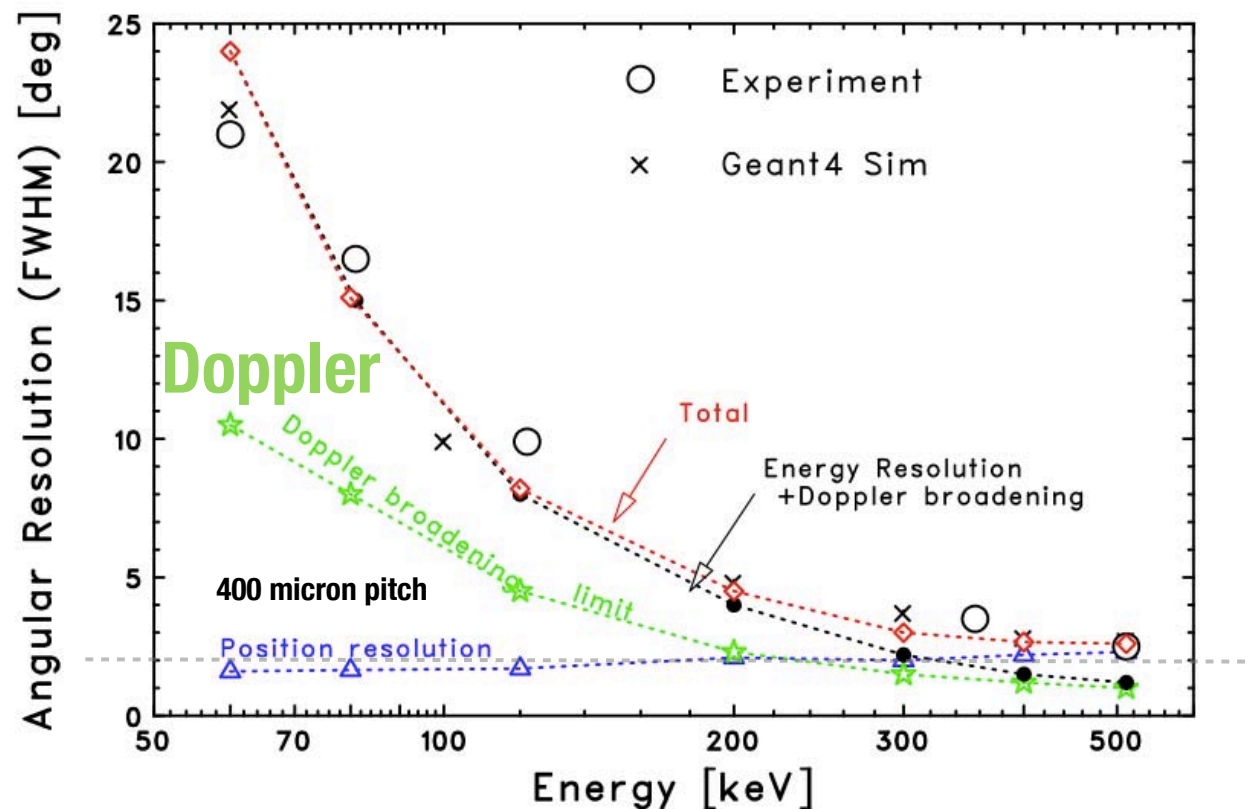
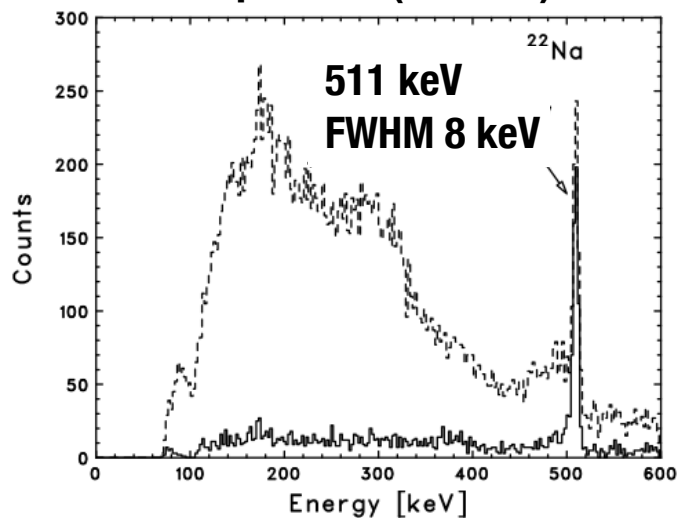
★ Si (Z=14): Small momentum of target electrons

Small Doppler effects

★ CdTe (Z=48,52) works better as an absorber



Spectrum (511 keV)



Takeda et al. 2008

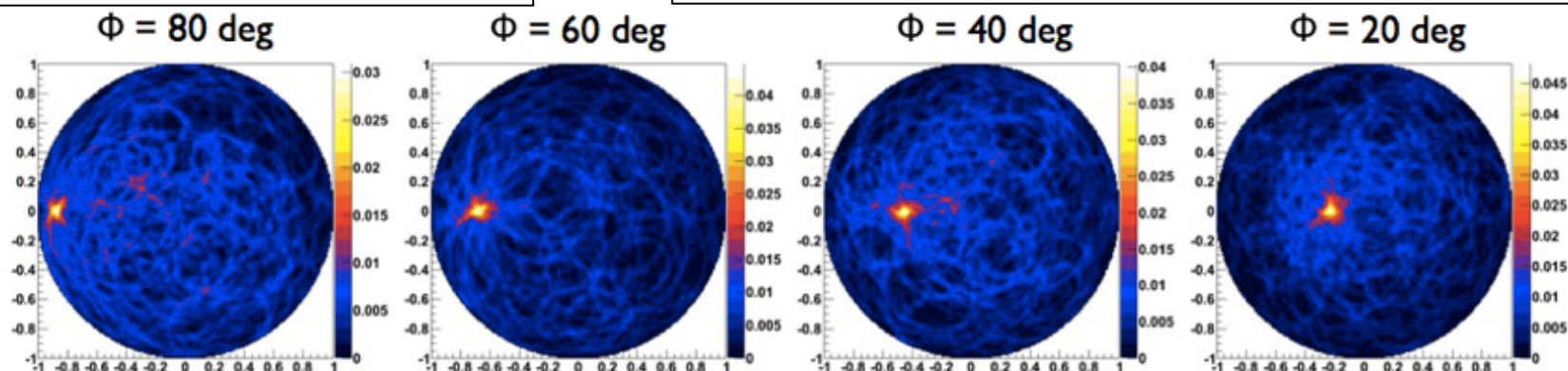
11. Compton Camera - Advantage -

Large FOV and good energy resolution

Takeda et al. 2008,2011

Imaging a moving ^{137}Cs source

Large FOV > 160deg (80% at ± 80 deg)



Takeda et al. 2008

Good performance for a diffuse source.

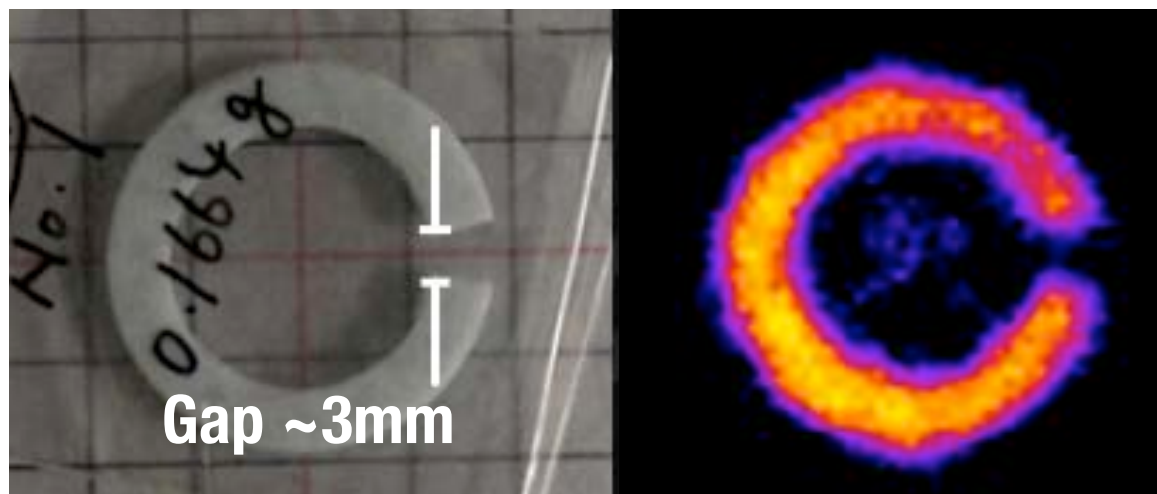


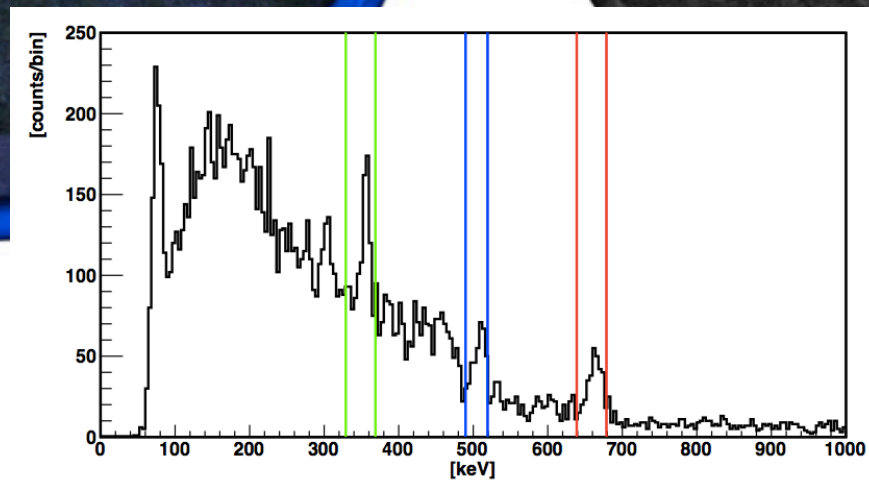
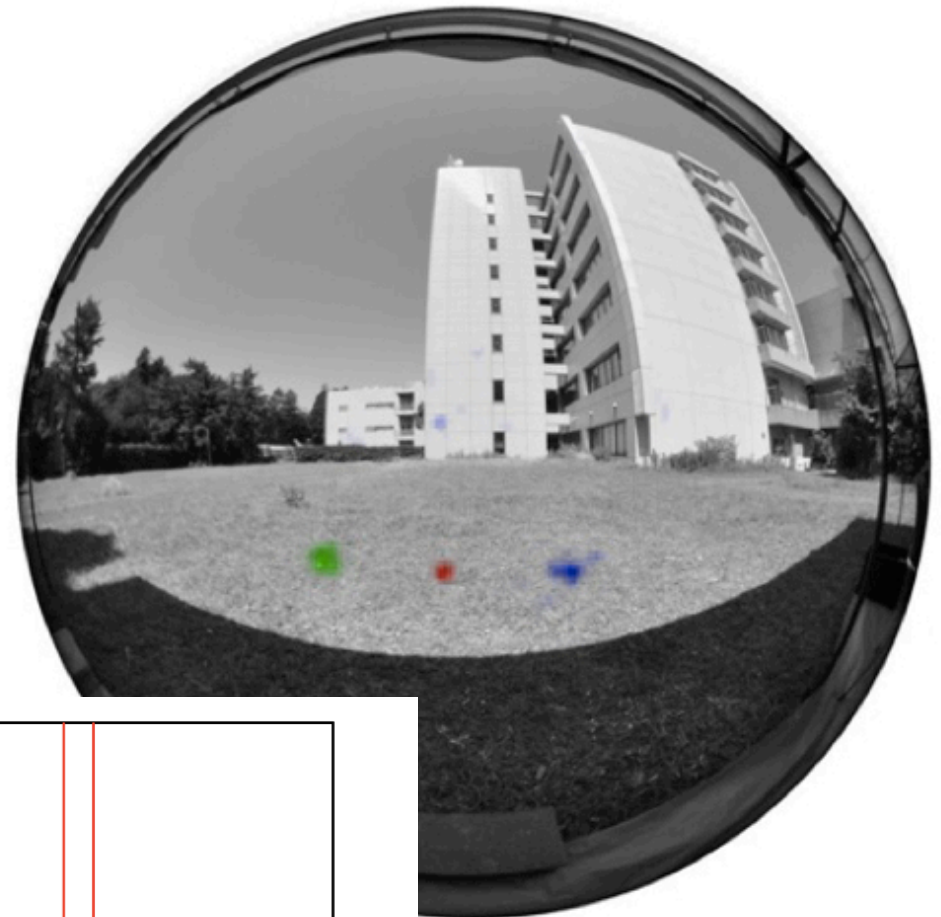
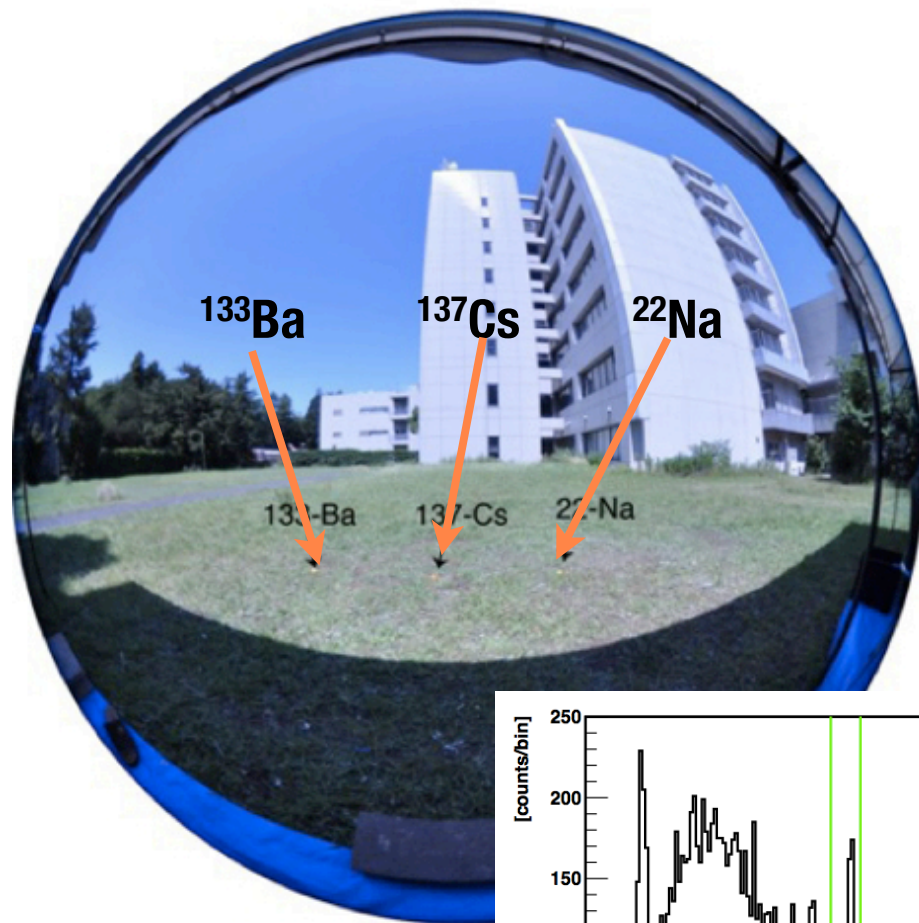
Image taken
at 3 cm

^{131}I

364 keV, 1.6 MBq

JAXA/Gunma U./JAEA(2008)

13. Si/CdTe Compton Camera - Searching for Hot Spots -



13. Si/CdTe Compton Camera - Searching for Hot Spots -

Hide ^{137}Cs



**Concrete
Block**

**Paper
Cylinder**

Found out ^{137}Cs



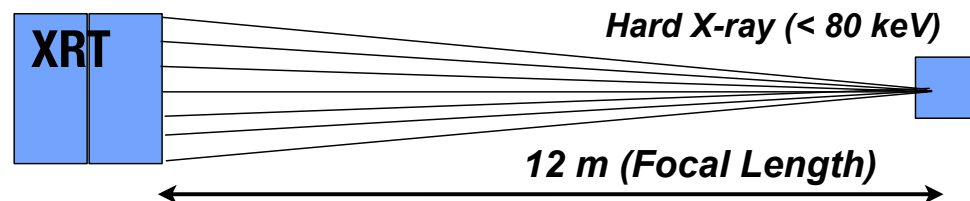
14. Our technology goes to space - ASTRO-H -



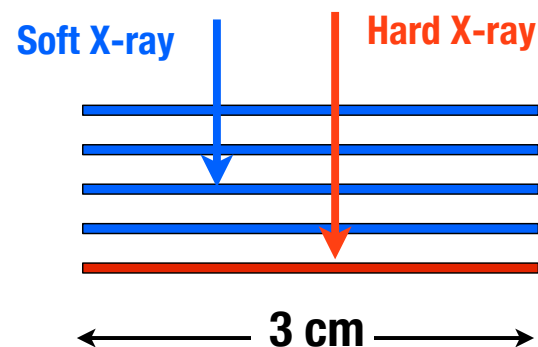
International X-ray Observatory
ASTRO-H • 2014

Total Length: 14 m
Mass: ~ 2.6 metric ton

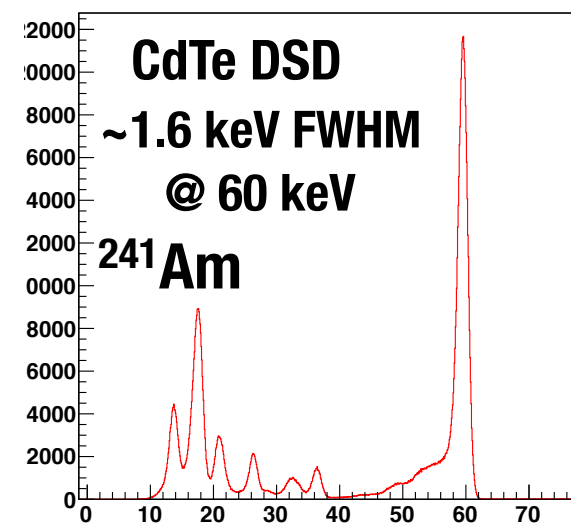
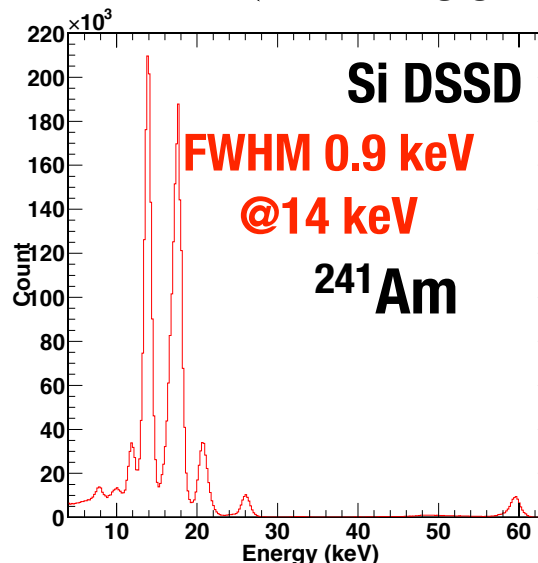
Takahashi et al. 2010



Si and CdTe Hybrid Imager (5 - 80 keV):



Size 3cm x 3cm
Resolution
250 μm pitch
Double Side
Si & CdTe



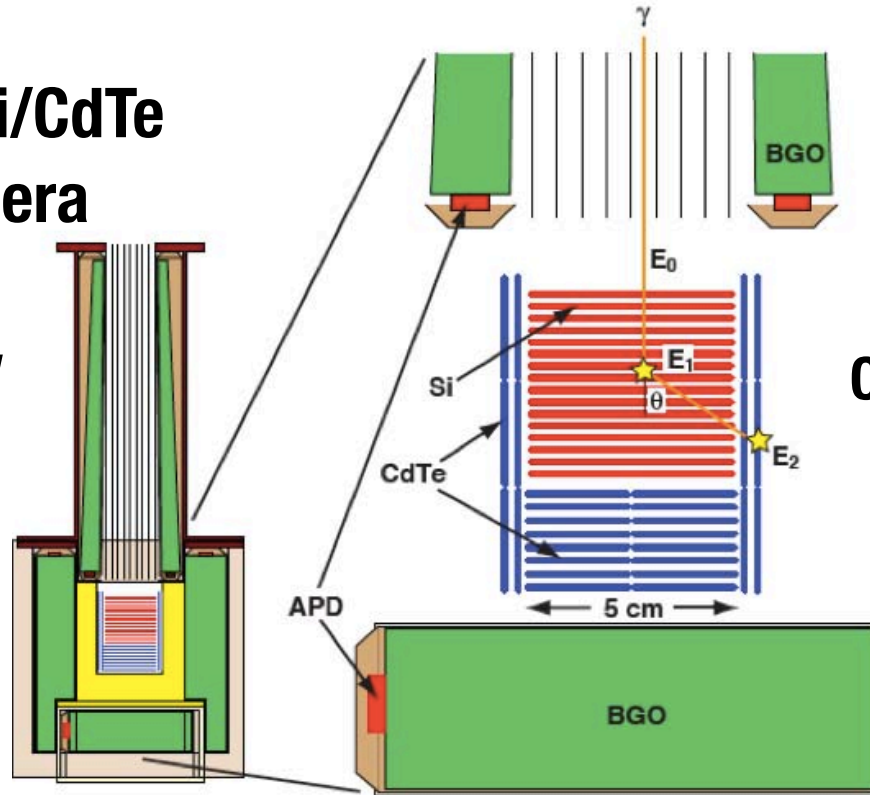
Kokubun et al. 2010

16. ASTRO-H - Soft Gamma-ray Detector (SGD) -



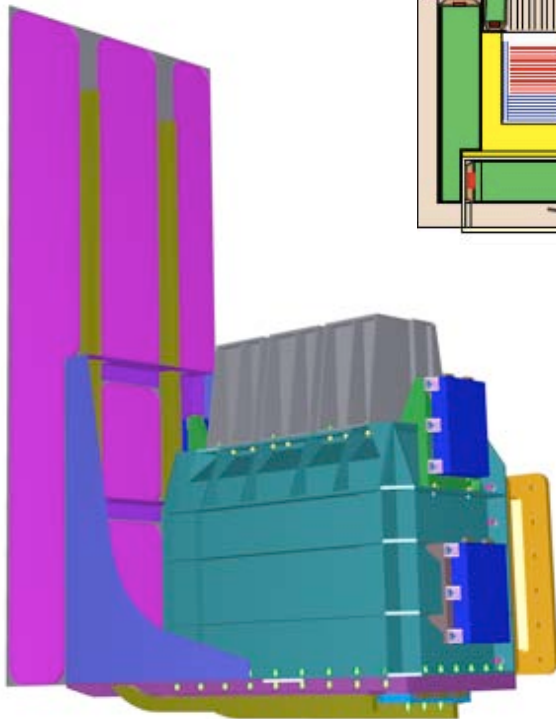
Concept:

**Narrow FOV Si/CdTe
Compton Camera
to achieve
extremely low
background**



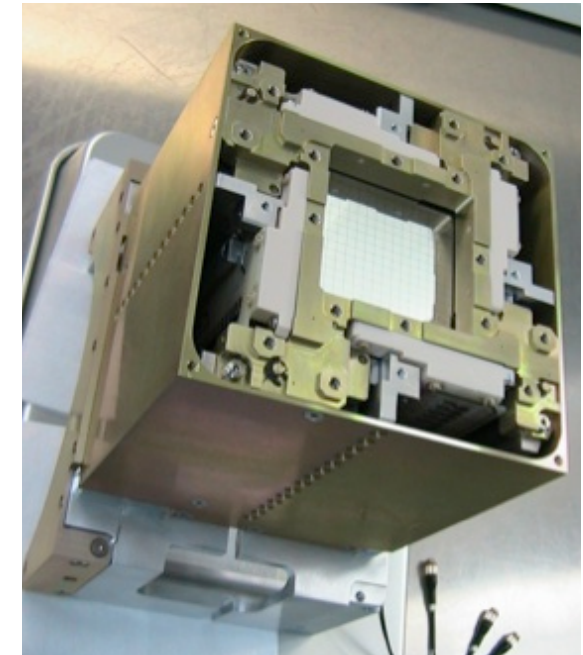
**32 layers of Si (2 cm thick)
8 layers of CdTe (Bottom)
2 layers of CdTe (Side)**

**CdTe : pixel size 3.2x3.2 mm
: thickness 0.75 mm**



50 keV - 600 keV

**Compton Efficiency 10-20 %
(more than 100 times
efficient than our prototypes
shown before)**



Tajima et al. 2010

17. Summary

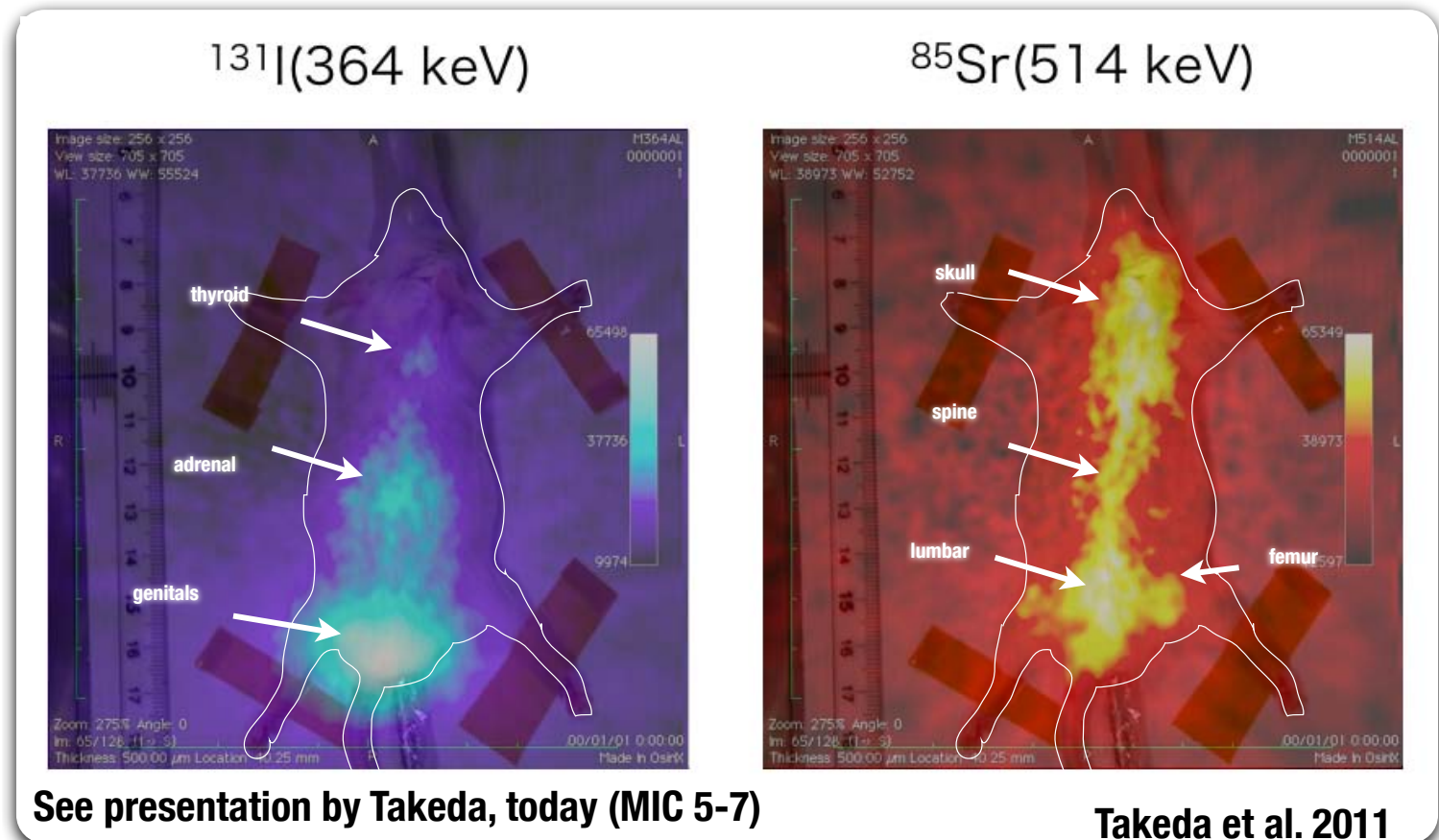
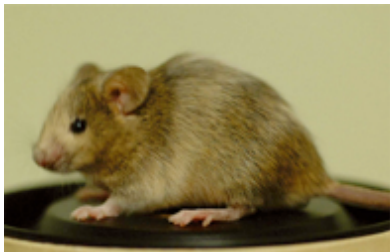
1) *Space science mission requires cutting edge technology due to its high Scientific Requirements*

2) *We are now able to access all the technologies which are necessary to make the next-generation CdTe-based gamma-ray imager (ASTRO-H HXI&SGD)*

3) *Our Si/CdTe Compton Camera can be applied to various fields.*

One example is...

4) *Still need further efforts to reach the final goal.*

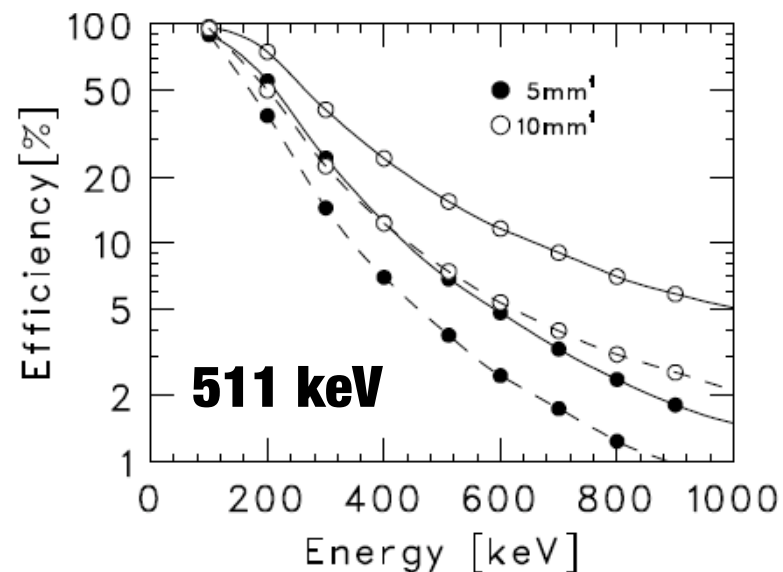
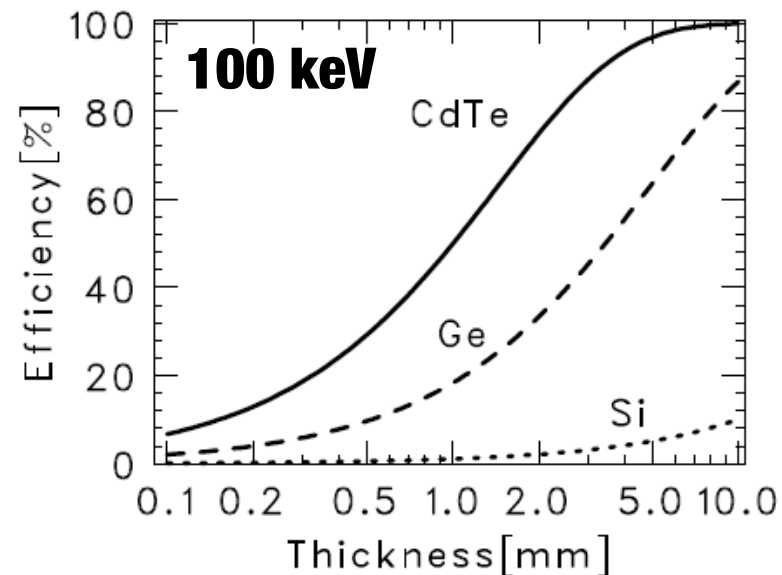


CdTe/CdZnTe seem to be the only candidate *at least, at this moment*

- High Z semiconductor
($Z_{\text{Cd}} = 48, Z_{\text{Te}} = 52$), $\rho = 5.9 \text{ g/cm}^3$

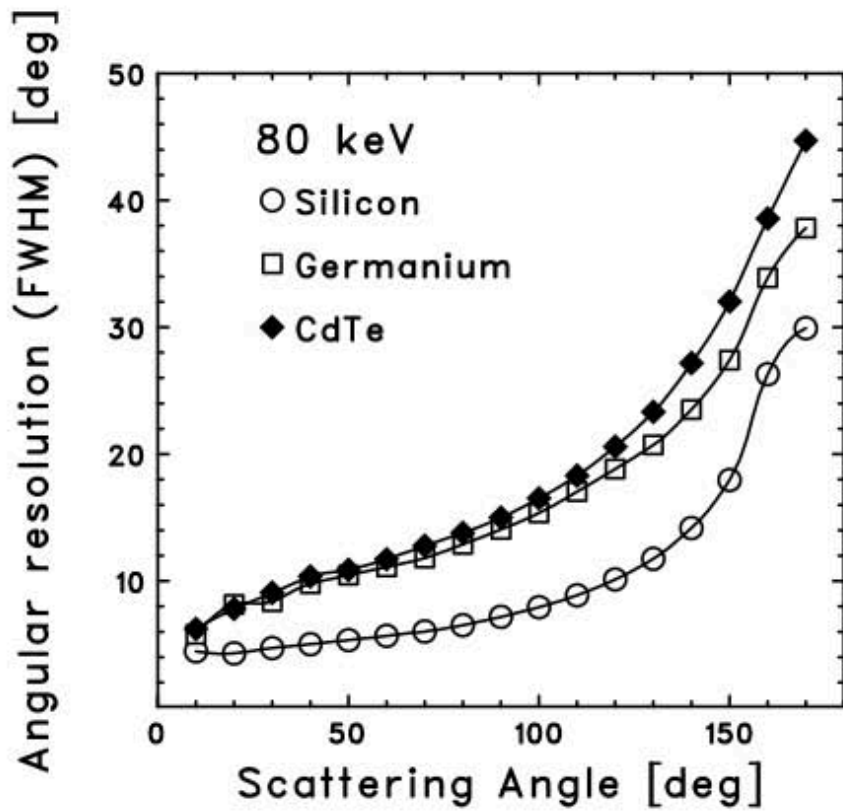
- Room Temperature Operation
or Cool Environment

Material	Ge (77K)	Hgl ₂	CdTe	CdZnTe
Atomic number	32	80, 53	48, 52	48, 30, 52
Band gap (eV)	0.74	2.13	1.50	1.57
Energy per e-h pair (eV)	2.97	4.2	4.4	4.6
Fano factor	0.08	0.19	0.11	0.09
μ_e (cm ² /Vs)	<u>40,000</u>	100	1100	<u>1000</u>
μ_h (cm ² /Vs)	<u>40,000</u>	4	100	<u>10</u>
τ_e (s)	<u>10⁻³</u>	10 ⁻⁵	10 ⁻⁶	<u>10⁻⁵</u>
τ_h (s)	<u>10⁻³</u>	10 ⁻⁵	10 ⁻⁶	<u>10⁻⁶</u>

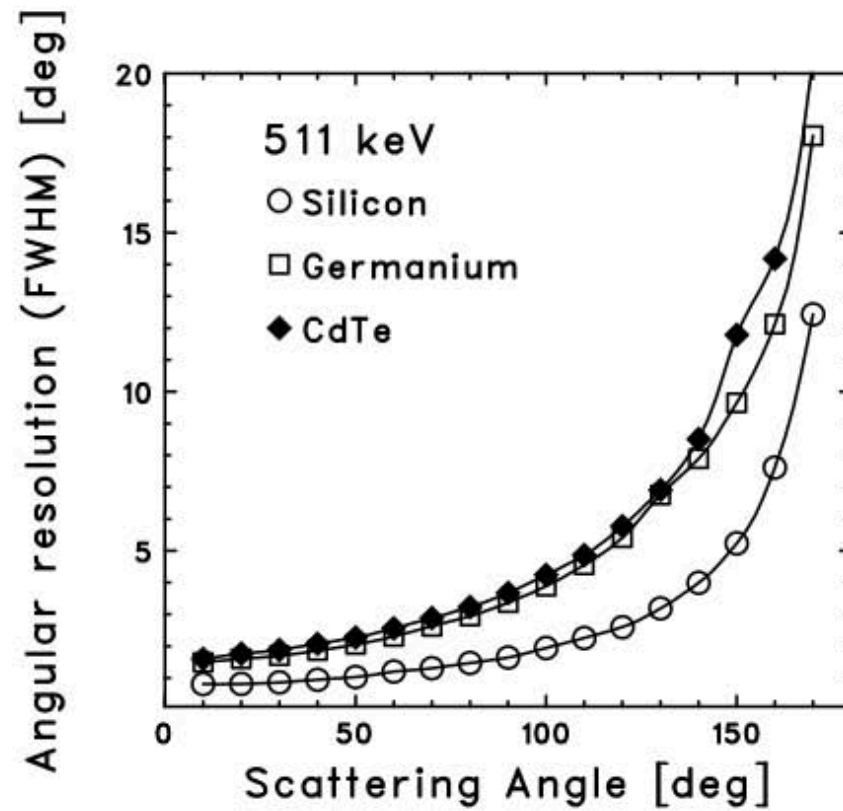


P. Luke (2006)

Takahashi and Watanabe (2000)



(a) 80 keV



(b) 511 keV

Figure 3.11: The contribution of Doppler broadening effect to the angular resolution.

Solution 1 : High Resolution CdTe Diode

Schottky diode (In/CdTe/Pt) (e.g. Takahashi et al.)
p-i-n diode (e.g. Khusainov et al. , Niraula et al.)
all based on high quality THM-CdTe wafer

Low leakage current



High bias voltage



With Bias >800 V, charge collection is complete for a detector with a thickness of 0.5 mm



If this thickness (90 % at 40 keV, 30 % at 100 keV) is sufficient for the purpose of the detector, best energy resolution is obtained from this approach.

